

## TFP NUTRITION NACOGUCHES, TX

### CHALLENGE

TFP Nutrition produces a variety of animal foods. A 1,680 SF area of the facility contains the extruder room. Within the extruder room are several large pieces of equipment which is a major part of the process. Taking the equipment out of service was a significant concern. Operations are 24 hours, 7 days a week. These pieces of equipment are mounted on foundation pads and they were experiencing a high degree of vibration which would eventually cause equipment failures and lengthy downtime. That was not acceptable. Superior was contacted by a general contractor that performs and/or manages all TFP's construction projects. The general contractor, who was familiar with our services, contacted Superior looking for a solution.



### PROJECT SUMMARY

- » Injected 2,500 pounds of High-Density Polyurethane.
- » Stopped the equipment vibration
- » Work performed over the weekend, minimizing downtime
- » Maintained a very clean environment in the food processing facility



### SOLUTION

Drill inspection holes to determine whether voids existed and the soil conditions. Confirmed that voids existed throughout the extruder room. Proposed utilizing the injection of High-Density Polyurethane to stabilize the foundation. The excellent benefits of the Poly injection process were essential. Cleanliness, this is a food processing facility. Speed of process, minimal downtime. Cure time, material reaches 90% of strength in 15 minutes. Small diameter injection holes, 5/8 inch, through the concrete foundation. Light-weight material, 4 pounds per cubic foot.

